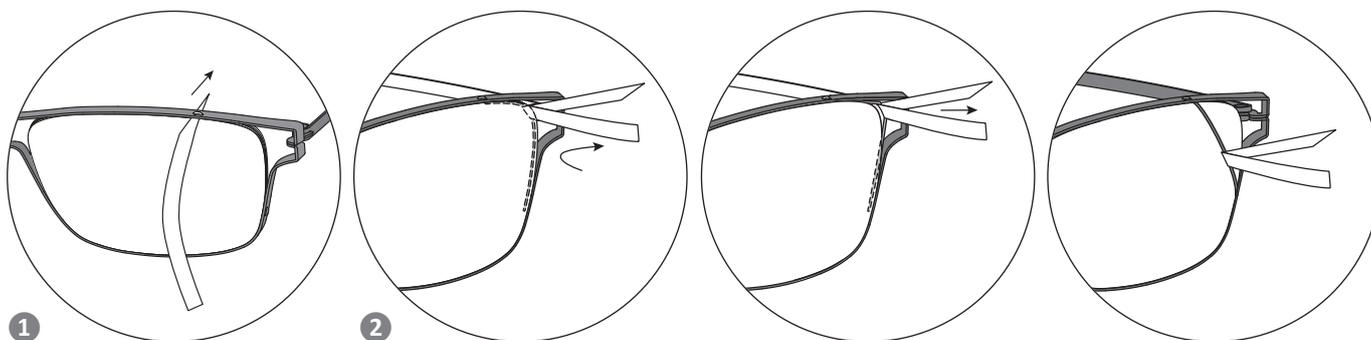
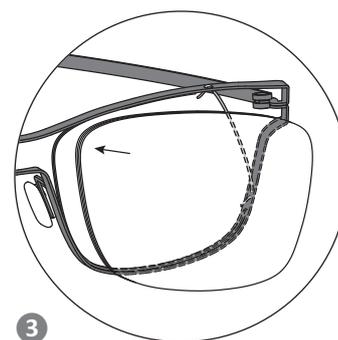


1/ ASSEMBLING OPTICAL LENSES

A- REMOVE THE LENS INSERT



- 1 Insert the flexible ribbon as shown (between the wire and the lens) by manually and carefully prising the metal from the upper part of the lens.
- 2 Slide the flexible ribbon towards the end of the lens (temple side) and then gently pull on it so as to pull the nylon wire from the lens groove.
- 3 Remove the lens from the front of the frame as shown by the arrows.



B- CUT-OUT OF OPTICAL (OR CORRECTIVE) LENSES

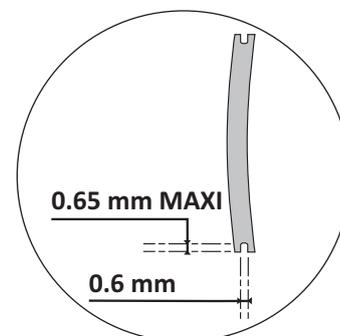
- 1 Align the shape and size using the drilling template provided.

N.B. To ensure that the lens remains securely in place, we recommend you reduce the size of the lens by 0.2mm.

- 2 Cutting the lenses.

Minima recommends: minimum thickness: 2mm/Base 5/Index 1.6.

- 3 Cut the lens grooves: 0.6 mm (width) x 0.65 mm (depth).



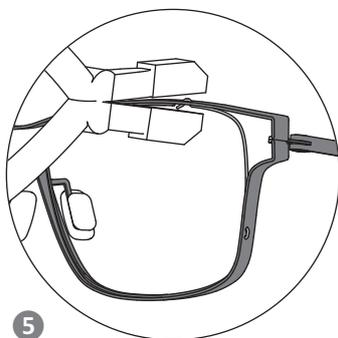
1/ ASSEMBLING OPTICAL LENSES

REPLACING THE NYLON RIM WIRE (OPTIONAL)

- 1 To replace the nylon rim wire, you will first need to remove it.
- 2 Please refer to the table below for the correct measurements when cutting the \varnothing 0.5mm nylon rim wire to the desired length, depending on the shape of the frame.
- 3 Adjust the tautness with utmost precision, in accordance with your assembly.

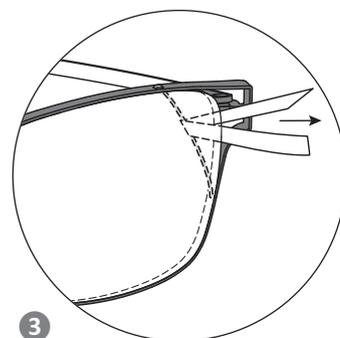
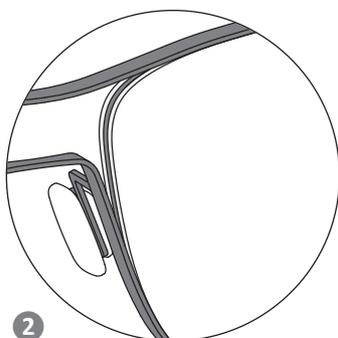
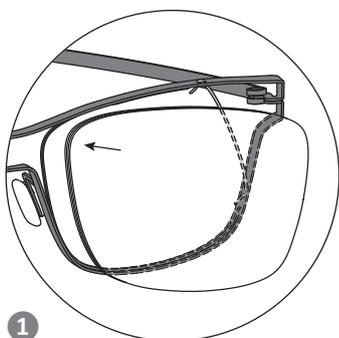
Shape	Wire length (mm)
K1	35
K2	45
K3	45
K4	37
K5	37
K6	37

- 4 Thread the nylon rim wire as shown below, leaving a length of 2.5mm on either side.
- 5 Gently press the knot using a pair of nylon wire flat nose pliers to reduce the thickness of the visible wire.



! There is no need to pull the wire too tight.

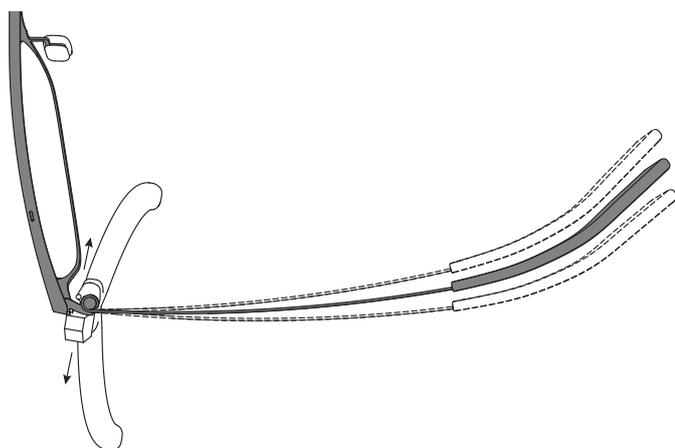
C- INSERTING THE OPTICAL LENSES



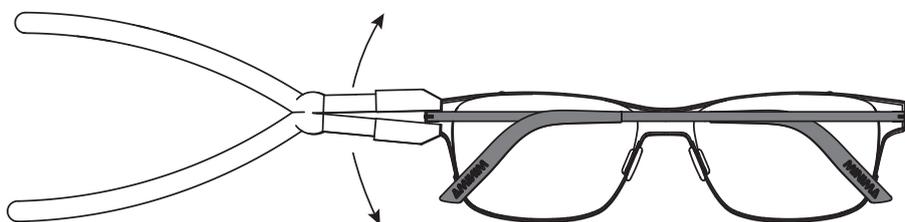
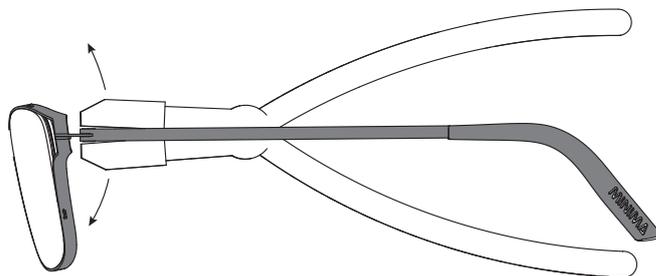
- 1 Once the nylon rim wire is threaded, insert the lens bridge side first.
- 2 The metal wire needs to be inserted into the lens groove.
- 3 Insert the nylon rim wire into the lens groove using the flexible ribbon.
- 4 Next, gently insert the lens on the temple side by slightly pulling the metal of the frame.

2/ ADJUSTING THE FRAME

1 Work the hinge as shown by the arrows, to open and/or close the temples.



2 Work the hinge as shown by the arrows to adjust the angle of the front of the frame.



3 Work the hinge as shown by the arrows to adjust the angle of the lenses.

4 With the temples closed, hold the hinge using a pair of pliers and adjust the temple parallelism as indicated by the arrows.

